





What is Industrial Tourism?

POINT 01 Discover the Hidden Side of Japan's Manufacturing

Osaka is where products showcasing the skills of Japan's proud craftsmen are created. You can experience a wide range of factories, from traditional crafts to metal processing. Take a step inside to the actual workshops.

POINT 02 Learn from the Leaders of Long-Established Companies

Executives from companies with over 50 years of history will personally explain the secrets of their insights -environmentally friendly manufacturing, methods for training young talent, business succession strategies, and more.

Optimal Location in Osaka

The companies are located between Kansai Intl Airport and Namba, offering excellent access. It's a perfect deep content able to be experienced in 2-3 hours.



Smiley Earth Co., Ltd.

President and CEO Tatsumasa Oku

Smiley Earth's factory tour is a tour that allows you to see a completely new way of making towels, which has evolved through regrets and reflections on previous towel manufacturing practices.

Through our factory tour, you can experience a better relationship between people, nature, and the Earth.

As your guide, I will provide you with an excellent learning experience.

We suggest Industrial Tourism to

CEOs who are strugling

Teachers who are looking for a trip destination for a **Study Trip**

Professors looking for a trip destination for his **Seminar Trip**

CEOs who wish to learn about Japanese Business Improvement

Those looking for inspections for Business Exchanges Those who wish to experinece Wabi-sabi culture



Those looking for a Niche Experience to enjoy with a small group





Model Course

Why not enjoy a day in southern Osaka during your trip?

We suggest visiting a manufacturing site where you can interact with local people, history and culture.

*This is a sample of a tour itinerary. We can suggest you full/half day tours, spot tours that meet your request.

Experience Traditional Industries

Capacity: 1 - 8 pax

(01) Traditional Towel Dyeing



Time: 30-60 min Create your one and only towel by Japanese Traditional tegnices of



Time: 60-90 min Experience the metalworking techniques of Japan to manufacture the Japanese toy "top" with a precision of 1/100 mm



Shopping at Namba





(02) Japanese Tea



Time: 90 min + Tea Porridge Lunch,

Experience the deep world of Tea at the long-established tea shop with a history of over 170 years.

THE SUMO HALL HIRAKUZA OSAKA



Experience: Enjoy a sumo show performed by former pro sumo



Drop off at Hotel

Learn from Japanese CEOs

Capacity: 5 - 20 pax



Time: 120 min Learn about: Business succession, securing and developing young

With no handover, this company has grown into one that even financial institutions respect in 10 years.



Time: Contact Us Learn about: DX, Improvement of an Organization, 3S methodology This company has succeded to make more than half of the employees

Sumiyoshi Taisha Kisshoden



Limited Plan for those who enjoy

gates close at night. After worship, enjoy dinner a Kisshoden













Time: 90 - 120 min Learn about: Invention of Sustainable Manufacturing The factory tour will give you a clear

realization about new values that balances the economy and the







*For Details, please make an inquiry from the form on the back cover.